

Portable Toilet Tools & Fixtures

1. SaniJon® Tooling and Trim Fixtures



2. Front Sheet Tool – One of Two Piece Aluminum Extrusion (includes Drawing)

Front: Cold Punch Cutting Die

Offset Stainless Steel Hinge Drawing

SaniJon® Patented Corner "V" and "W"



**Aluminum
Corners for Long Life**



**Inside Aluminum Corner
for Durability**

3. One Wall Forming Tool Forms All Three Sides

4. One Roof Forming Tool

One Roof Cutting Tool – With Router Trim Tool – with Preformed Drill Holes

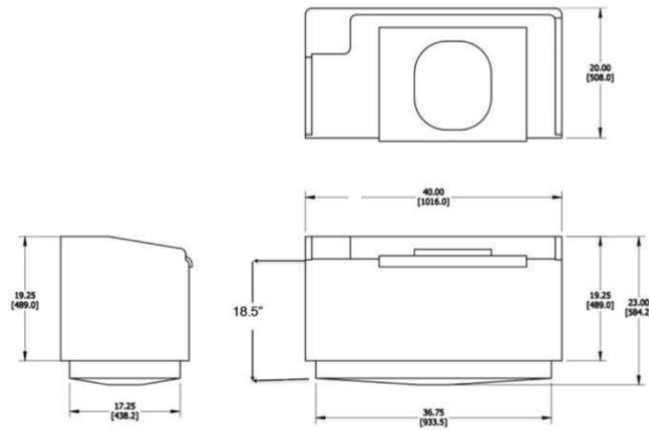
Floor Cover Sheet Dimensions Treated Wood Floor and Skid Wood Template.

5. One Rotocast 68 Gallon Holding Tank

Common Parts for All Three Portable Toilets

6. Four Holding Tank Rotocast Molds with a Common Seat and Tank Cover (Flip-Top). Increases Portable Toilet Placement Efficiency while Improving Customer Satisfaction.

Four Rotocast Tank Molds For Each Portable Toilet Model



Dimensions



Fliptop Tank with Open Lid



Fliptop Open for Easy Cleaning



Fliptop Lid Closed

Each portable toilet holding tank has a flip-top cover with a molded toilet seat and a toilet seat cover.

7. The flip-top cover is a 4-part mold made with black polyethylene.

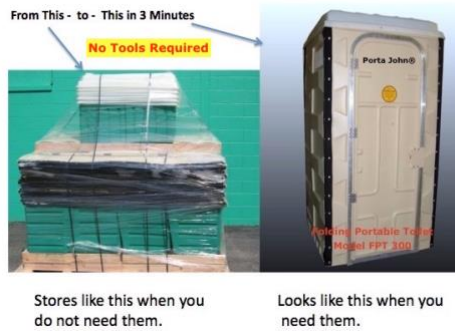


**8. Four-part urinal mold with a top pusher for the deep draw.
This part uses the same sheet and same size as the flip top.**



Standard Portable Toilet Urinal - Can be Mounted on a Wall and Drain into the Holding Tank. Ships with Mounting Fasteners. Urinal and Consumables ship inside the Holding Tank

Folding Portable Toilet and the Green John® Tools



Stores like this when you do not need them.

Looks like this when you need them.



60 Folding Portable Toilets Ready to Ship



140 Folding Portable Toilet Shells and Floors

9. One Erector Set Mold for the Sides and Backs of the Green John® and Folding Toilet.

10. One Set of Cast Molds for the Sides and Backs of the Green John® and Folding Toilet.

11. One Front Mold for both the Green John® and the Folding Portable Toilet.

12. One Roof Die for both the Green John® and the Folding Portable Toilet.

13. Two Cutting Tools for the back and sides of the Green John® and the Folding Toilet.

The sides and back are sized to allow the Folding Portable Toilet to Fold.

One Floor and skid template.



Green John®



Green John Pictures

Portable Toilet Door Mold

The twin sheet door mold has been the common door for all of the portable toilet models since 1976.

<https://www.youtube.com/watch?v=cJWNq1WBvP4>



- 14. One twin sheet door mold
- 15. One door part trim fixture